

**SQUARE PUNCHED Aluminum Heavy Duty Plank Gratings**  
Model Specification for type SQUARE PUNCHED Aluminum Heavy Duty Plank Gratings  
as Manufactured by Direct Metals, 3775 Cobb International Blvd. Kennesaw, GA 30152-  
4390 or approved equal.

NOTE: The specifier will need to edit this specification to reflect the options in this document shown in **Red**. Some editing can be accomplished by deleting unnecessary requirements.

**SECTION 05 53 00**  
**Metal Fabrications – Metal Gratings**

**Part 1: General**

**1.1 Section Includes**

- A. Prefabricated custom-designed aluminum plank gratings.
- B. Miscellaneous installation hardware and accessories.

**1.2 References**

- A. ASTM B 221 Aluminum Extruded Bars and Shapes.
- B. ANSI/NAAMM- MBG-531-09 Metal Bar Grating Manual

**1.3 Action Submittals**

- A. Product Data: The contractor shall submit the manufacturer's catalog pages including load tables, anchor details and standard installation details.
- B. Shop drawings: The contractor shall submit for approval shop drawings for the fabrication and erection of all gratings, based on construction drawings of current issue. Include plans, elevations, and details of sections and connections as required. Show type and location of all fasteners.
- C. Samples of Grating and Anchorage system shall be submitted for approval.

**1.4 Quality Assurance**

- A. Manufacturer Qualification: A company specializing in the manufacture of metal bar gratings with not less than 10 years of documented experience.
- B. Fabrication tolerances shall be in accordance with applicable provisions and recommendations of ANSI/NAAMM 531-09 Metal Bar Grating Manual.

**Part 2: Products**

**2.1 Source Requirements:**

Design is based upon use of gratings as manufactured by Direct Metals and terminology used herein may include reference to the specific performance or product of this manufacturer. Such reference shall be construed only as establishing the

quality of materials, operational features and workmanship to be used under this Section and shall not, in any way, be construed as limiting competition.

## 2.2 Manufacturers:

Acceptable Manufacturers include Direct Metals, 3775 Cobb International Blvd. Kennesaw, GA 30152-4390, 800-711-4939, www.directmetals.com, or approved equal.

## 2.3 Manufactured Units:

**A. Description:** Aluminum Heavy Duty Plank Grating type **SQUARE PUNCHED**: Six inch wide extruded aluminum plank with support bars spaced **1.2"** on center, fabricated with banding into panels of standard width to fill areas shown on the drawings.

1. Plank Depth: based on loading requirements and clear span.
2. Top Surface: **Striated or Slip Resistant**
3. Punch Pattern: 19/32" square holes in-line spaced 1- 1/4" on center along the span, and spaced 1.2 inches on center between support bars. Punched holes shall have **upset or plain pattern**.

**B. Fabrication:** Fabricate cutouts in grating sections for penetrations indicated. Arrange cutouts to permit grating removal without disturbing items penetrating gratings. Band ends and cuts in grating with 3/16" thick bars of same depth as the plank..

### C. Design Criteria:

1. **Loading:** Grating Products shall be designed and manufactured to meet the live load conditions of 100 lbs/ Sq Ft with maximum deflection of 1/4" for the clear spans shown on the drawings. Plank depth shall be as shown on the contract drawings or as recommended by the manufacturer to meet the loading requirements, clear span conditions and maximum deflections specified.

**D. Materials:** Plank and banding are Aluminum type 6063-T6.

**E.** Fabrication Tolerances shall be in accordance with ANSI/NAAMM MBG 531-09 Metal Bar Grating Manual.

**F. Finish:** Gratings shall be **Mill finish or A-41 Clear Anodized or Powder Coat Painted (choose color)**

## 2.4 Accessories:

Provide appropriate fasteners for type, grade, and class required for the approved anchorage system.

## **Part 3: Execution**

**3.1 Field Verification:** Take field measurements prior to preparation of final shop drawings and fabrication where required to ensure proper fitting of the work.

### **3.2 Installation**

**A.** Prior to grating installation, contractor shall inspect supports for correct alignment and conditions for proper attachment and support of the gratings. Any inconsistencies between contract drawings and supporting structure deemed detrimental to grating placement shall be reported in writing to the architect or owner's agent prior to placement.

**B.** Install grating in accordance with shop drawings and standard installation clearances as recommended by ANSI/NAAMM MBG-531-09 Metal Bar Grating Manual.

**C.** Protection of Aluminum from Dissimilar Materials:

**1.** Where aluminum surfaces come into contact with dissimilar metals, surfaces shall be kept from direct contact by painting the dissimilar metal with one coat of bituminous paint or use of other approved insulating material.

**2.** Where aluminum surfaces come into contact with dissimilar materials such as concrete, masonry or lime mortar, exposed aluminum surfaces shall be painted with one coat of bituminous paint or use of other approved insulating material.

**3.3 Grating Attachment:** Use approved attachment system and fasteners to secure grating to supporting members as shown on plans.